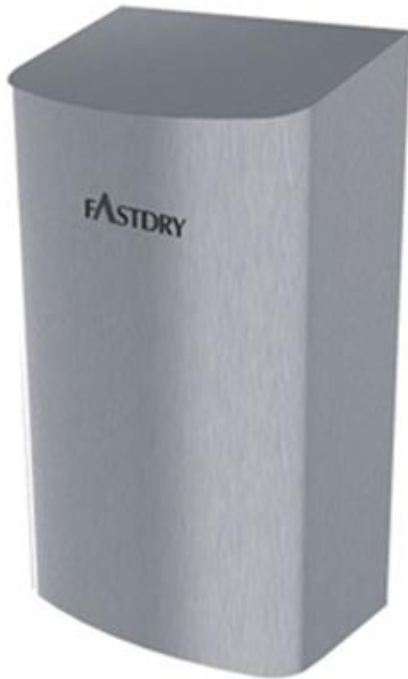


ENVIRONMENTAL PRODUCT DECLARATION

ECOSWIFT HAND DRYER

HOKWANG INDUSTRIES CO. LTD.



Hand dryers are electric devices used to provide a hygienic and sustainable method to dry hands in public washrooms.



HOKWANG specializes in high speed hand dryer. HOKWANG dedicated innovation, personal service and sustainability of natural resources.

Loving people have always been a starting point for Hokwang since established in 1996. We aim to bring people happiness by providing them with goods that are environmentally friendly and produced through green technology.

Around the world have used Hokwang's hand dryers to create clean, modern restrooms that set the standard for sustainability and efficiency.



ENVIRONMENTAL PRODUCT DECLARATION






EcoSwift Hand Dryer
HOKWANG INDUSTRIES CO. LTD.

According to ISO 14025

This declaration is an environmental product declaration (EPD) in accordance with ISO 14025. EPDs rely on Life Cycle Assessment (LCA) to provide information on a number of environmental impacts of products over their life cycle. **Exclusions:** EPDs do not indicate that any environmental or social performance benchmarks are met, and there may be impacts that they do not encompass. LCAs do not typically address the site-specific environmental impacts of raw material extraction, nor are they meant to assess human health toxicity. EPDs can complement but cannot replace tools and certifications that are designed to address these impacts and/or set performance thresholds – e.g. Type 1 certifications, health assessments and declarations, environmental impact assessments, etc. **Accuracy of Results:** EPDs regularly rely on estimations of impacts, and the level of accuracy in estimation of effect differs for any particular product line and reported impact. **Comparability:** EPDs are not comparative assertions and are either not comparable or have limited comparability when they cover different life cycle stages, are based on different product category rules or are missing relevant environmental impacts. EPDs from different programs may not be comparable.



PROGRAM OPERATOR	UL Environment	
DECLARATION HOLDER	HOKWANG INDUSTRIES CO. LTD	
DECLARATION NUMBER	4787616201.105.1	
DECLARED PRODUCT	EcoSwift Hand dryer from HOKWANG INDUSTRIES CO. LTD	
REFERENCE PCR	UL 10007 PCR for Hand Dryers v.1.0 August 2017	
REFERENCE PCR STANDARD	<input checked="" type="checkbox"/> ISO 14025	
DATE OF ISSUE	January 1, 2021	
PERIOD OF VALIDITY	5 Years	
CONTENTS OF THE DECLARATION	Product definition and information about building physics Information about basic material and the material's origin Description of the product's manufacture Indication of product processing Information about the in-use conditions Life cycle assessment results Testing results and verifications	
The PCR review was conducted by:	UL Environment	
	PCR Review Panel	
	Chair: Jon Dettling	
This declaration was independently verified in accordance with ISO 14025 by Underwriters Laboratories <input type="checkbox"/> INTERNAL <input checked="" type="checkbox"/> EXTERNAL	 Grant R. Martin, UL Environment	
	 Thomas P. Gloria, Industrial Ecology Consultants	
This life cycle assessment was independently verified in accordance with ISO 14044 and the reference PCR by:	 Thomas P. Gloria, Industrial Ecology Consultants	

ENVIRONMENTAL PRODUCT DECLARATION



EcoSwift Hand Dryer
HOKWANG INDUSTRIES CO. LTD.

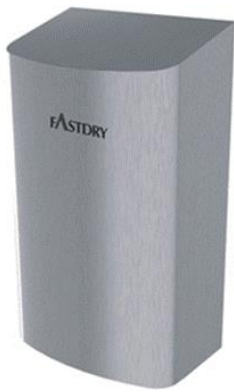
According to ISO 14025

Product Definition and Information

Company Description

HOKWANG specializes in auto soap dispenser, high speed hand dryer and automatic aerosol dispensers. We offer a complete washroom package to make the management of your facilities as easy as possible with our top quality HANDS FREE hygiene products. The main aim of HOKWANG is long term customer retention via exceptional levels of quality and customer service. Manufacturing company location: No.131 Dingping Rd., Ruifang District, New Taipei City, 22452 Taiwan.

Product Definition



EcoSwift is the smallest Gulf Conformity mark certified high speed hand dryer in the market. EcoSwift hand dryer is also in Universal Design and ADA-Compliant (Americans with Disabilities Act), it fits in every washroom, especially those with restricted spaces such as on trains and airplanes. EcoSwift hand dryer is also most suitable to install behind the mirror to create a modern and clean look in public bathroom.

It takes years of experiences to make a hand dryer the size of one's palm. Since EcoSwift high speed hand dryer has a compact inner structure, it is easier to make it a customized hand dryer in different projects. It allows unique and customized hand dryer cover design without obstruction from internal mechanisms.

https://www.hokwang.com/en/category/EcoSwift-High-Speed-Hand-Dryer/ecoswift_high_speed_hand_dryer.html

Application

The purpose of this product is to dry hands. While it is possible that the system has secondary functions, such as hygiene, reduction of cost, maintenance and waste, for purposes of the present study it is assumed that any other functions are equivalent among different systems and that the systems can be evenly compared on the basis of the hand--drying function alone.

Product Specification

Characteristics	Nominal Value	Unit
Product package	268x152x100	Mm
Product Weight	4.02755	Kg
Drying Time	Less than 10 seconds	
Operating Voltage	110V-120Vac, 50/60 Hz, 0.84-1.0kW	
Operating Voltage	220V-240Vac, 50/60 Hz, 0.84-1.0Kw	
Standby Power	0.3-0.4W	




ENVIRONMENTAL PRODUCT DECLARATION



EcoSwift Hand Dryer
HOKWANG INDUSTRIES CO. LTD.

According to ISO 14025

Timing Protection	60-second auto shut off
Sound Level	MIN 69 dB to 76.6 dB MAX @ 1 m
Air Speed	95-115 m/s, adjustable
Sensing range	170 mm ± 20 mm, adjustable
Drip Proof	IP24
UL, CE, GS, CB, BSMI, EMC, LVD, WEEE, ROHS, GreenSpec certified 	

Technical Information

- Thin profile: Protrudes from the wall less than 4" (10 cm)ADA-Compliant (Americans with Disabilities Act)
- Patented parallel dual air outlets: High drying efficiency; quiet operation
- Blue action light indicating sensor range and maximum drying efficiency.
- Innovative air outlets
- Adjustable controls

Raw material Supply and Manufacturing

Includes the processing and assembly of materials into finished hand-dryer products. Energy and ancillary materials required to manufacture dryers are included.

Product components are as follow:

Raw Material Content

Material	Amount	Total(kg)	Percentage
PA66	1	0.001	0.0248%
PA66+GF	4	0.426	10.577%
Galvanized steel	3	0.636	15.791%
Stainless steel #304	3	1.05	26.070%
Rubber	6	0.0548	1.360%
AB Corrugated paper	2.25	0.67875	16.852%
Expandable Polyethylene	3	0.039	0.968%
Iron	1	0.002	0.0496%



ENVIRONMENTAL PRODUCT DECLARATION



EcoFast Hand Dryer
HOKWANG INDUSTRIES CO. LTD.

According to ISO 14025

Motor	1	0.91	22.594%
Paper	2	0.022	0.546%
Nichrome wire	1	0.045	1.117%
PCB	1	0.12	2.979%
PC	1	0.002	0.049%
Wire	1	0.04	0.993%
Copper	1	0.001	0.024%

Health, Safety and Environmental Aspects during Production

This product has obtained the ISO 14001 environmental management certificate on 30/10/2020 and meets the requirements of ISO 14001 environmental management system RoHS and WEEE.

RoHs: RoHS specifies maximum levels for the following 10 restricted substances.

- Lead (Pb): < 1000 ppm
- Mercury (Hg): < 100 ppm
- Cadmium (Cd): < 100 ppm
- Hexavalent Chromium: (Cr VI) < 1000 ppm
- Polybrominated Biphenyls (PBB): < 1000 ppm
- Polybrominated Diphenyl Ethers (PBDE): < 1000 ppm
- Bis(2-Ethylhexyl) phthalate (DEHP): < 1000 ppm
- Benzyl butyl phthalate (BBP): < 1000 ppm
- Dibutyl phthalate (DBP): < 1000 ppm
- Diisobutyl phthalate (DIBP): < 1000 ppm

WEEE: WEEE stands for Waste from Electrical and Electronic Equipment. WEEE Directive 2002/96/EC mandates the treatment, recovery and recycling of electric and electronic equipment (90% ends up in landfills). All applicable products in the EU market must pass WEEE compliance and carry the "Wheelie Bin" sticker.

Product Installation

Product installation is carried out by local dealer.

Use stage

Product life, the drive speed of the hand dryer is the most vulnerable to damage the core components, the case of its use for 15 seconds each time and stop 10 seconds for continuous testing, the results of the test for the EcoSwift up to 183,993 times. Due to the PCR of hand dryer, the functional unit is based on 100,000 times. Thus, the use stage of calculation factor is 0.543 product. $(100,000 \text{ (cycles)} / 183,993 \text{ (cycles / product)}) = 0.543 \text{ product}$.

Reference Service Life



ENVIRONMENTAL PRODUCT DECLARATION



EcoFast Hand Dryer
HOKWANG INDUSTRIES CO. LTD.

According to ISO 14025

Apply the service life for the scenario assumptions (200 hands per day) in the product category rules, and the product life of EcoSwift is 919 days.

Further Information

HOKWANG INDUSTRIES CO. LTD.

<https://www.hokwang.com>

End of life

Treatment are as follow:

- Rubber: Incineration
- Mixed metal: Recycling
- Mixed plastic: incineration
- Glass fiber: abandoned (basic situation: buried)
- PE and PVC plastic: incineration
- Other plastic, metal and electronic components: Recycling

Life Cycle Assessment

A full Life Cycle Assessment has been carried out according to ISO 14040 and ISO 14044.

The following Life Cycle Stages are assessed:

- Material acquisition phase (Material acquisition, transportation to Manufacturing)
- Manufacturing phase
- Marketing phase (transportation to User only)
- Use phase

System Boundaries

In this study, the system boundaries are assessed:

Product Stage includes provision of all materials, products and energy, packaging processing and its transport, as well as waste processing up to the end-of waste state or disposal of final residues during the raw material stage (A1), transport (A2), manufacturing (A3). Installation phase was excluded. (The transport (A4) and installation (A5)).

Use Stage includes the use (B1). The maintenance transportation (B2) and replacement (B3) is not considered.

End of life Stage includes transport (C2), waste processing (C3) and disposal (C4). The removal (C1) was excluded.

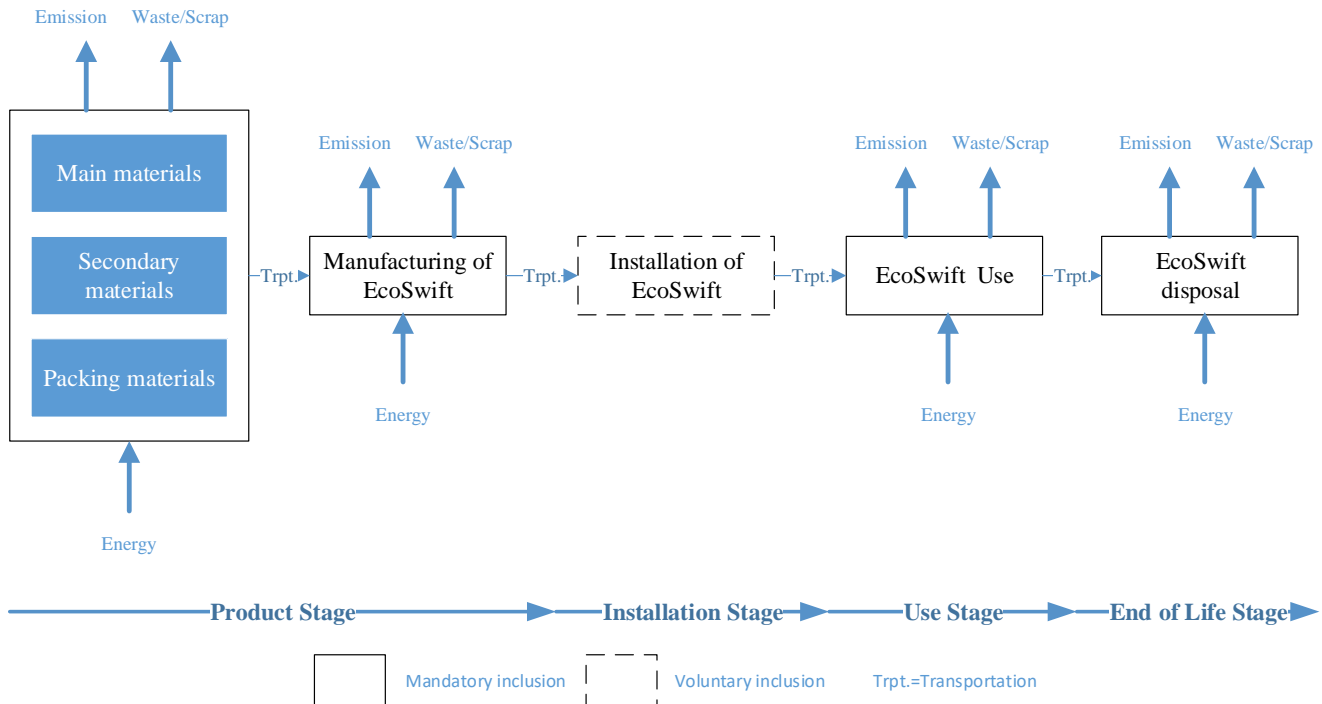


ENVIRONMENTAL PRODUCT DECLARATION



EcoFast Hand Dryer
HOKWANG INDUSTRIES CO. LTD.

According to ISO 14025



PCR Stage									
A1	A2	A3	A4	A5	B1	B2-B3	C1	C2	C3-C4
X	X	X	MND	MND	X	MND	MND	X	X

Legend: Mandatory inclusion Voluntary inclusion Trpt.=Transportation

Functional Unit/ Description of the Declared Unit

In accordance with the requirements of the referenced PCR, the declared unit is selected as one EcoSwift product for 100,000 instances of hand drying to dryness equaling 0.062 grams of residual water or less.

Study Information

As a general rule, specific data derived from specific production processes or average data derived from specific production processes have been used as the first choice as a basis for calculating an EPD. The inventory data was collected during 2019/1-2019/12. All of inventory data were investigated the on-site factory. The primary data were collected through supplier and bill. In the product stage, we surveyed the information of supplier background and the input weight of materials, and then locations were searched and the transport distance was estimated using Google Maps; the concept of ton-kilometer was used. Material transport was assumed to be a 7.5-16 ton truck. In the use stage, the dry time testing and RSL was collected from laboratory testing, provided the energy resources input data, and information of the EcoSwift was used to collect the operating power, standby power for the equipment.

The inventory data for waste disposal and transportation were collected by reasonable scenario assumption, such as disposal treatment, including landfilled, incineration and recycled.



ENVIRONMENTAL PRODUCT DECLARATION



EcoFast Hand Dryer
HOKWANG INDUSTRIES CO. LTD.

According to ISO 14025

For life cycle modeling of the considered products, the SimaPro 9.0.0 Software System for Life Cycle Engineering. All relevant LCA datasets are taken from the SimaPro9.0.0 software database. The datasets from the database Ecoinvent 3.5 are documented in the documentation. To ensure comparability of results in the LCA, the basic data of SimaPro9.0.0 database were used for energy, transportation, main, secondary, package, and auxiliary materials.

Exclusions and Cut-off Criteria

The cut-off criteria shall be 1% of renewable and non-renewable primary energy usage and 1% of the total mass of the unit process. The total neglected input flows per module shall be a maximum of 5% of energy usage and mass.

In practice, in this assessment, we cut off the polyester film, insulating plate and repair piece, a total of three does not exceed 5% of energy usage and quality, and the others data from the production data acquisition are considered, i.e. raw materials used as per formulation, electricity and other fuels, the required packaging materials, and all direct production emission, waste and scrap. Transport data on all considered inputs and output material are also considered..

Allocations

In the present study some allocations have been made. Detailed explanations can be found in the chapters below.

Transportation allocation

The transport allocation rule is based on the product weight of EcoSwift.

Co-product allocation

No co-product allocation occurs in the product system.

Allocation of multi-Input processes

No allocation of multi-Input processes occurs in the product system.

Allocation procedure of reuse, recycling and recovery

No allocation of procedure of reuse, recycling and recovery occurs in the product system.

Description of the allocation processes in the LCA report

The description of allocation rules in of this LCA report meets the requirements of the PCR.

Description of the unit processes in the LCA report

The modeling of the unit processes reported for the LCA are documented in a transparent way, respecting the confidentiality of the data present in the LCA report.



ENVIRONMENTAL PRODUCT DECLARATION



EcoFast Hand Dryer
HOKWANG INDUSTRIES CO. LTD.

According to ISO 14025

Life Cycle Flow

The study included all life cycle stages of EcoSwift dryers, from cradle to grave (extraction and processing of all raw materials through the end-of-life of all components).

LCA Results

The environmental impacts for one lifecycle are presented for EcoSwift. The environmental impacts are presented for the assessed lifecycle stages. The LCIA results are relative expressions and do not predict impacts on category endpoints, the exceeding of thresholds, safety margins or risks.

The LCA calculate results will difference by different region. If the EPD is to be distributed in North America, TRACI 2.1 impact methods must be used. For the European market the ILCD method must be used, but because the ILCD method cannot expose the required environmental impact, ILCD is replaced by EPD. For all other regions, the CML methodology shall be used. Table 14 through Table 19 present the selected energy and resource inventories to be reported in the EPD for each region.

Results of the LCA – Environmental impacts one lifecycle – EcoSwift (TRACI 2.1)

Impact Category: TRACI 2.1	Unit	A1-A2	A3	B1	C2- C4
Ozone Layer Depletion Potential (ODP)	kg CFC-11-Equiv.	7.56E-06	1.18E-07	2.34E-05	5.68E-08
Global Warming Potential (GWP 100 years)	kg CO ₂ -Equiv.	5.88E+01	1.60E+00	3.19E+02	4.80E-01
Smog Creation Potential	kg O ₃ -Equiv.	4.40E+00	6.85E-02	1.36E+01	2.51E-03
Acidification Potential (AP)	kg SO ₂ -Equiv.	4.25E-01	6.27E-03	1.25E+00	4.84E-04
Eutrophication Potential (EP)	kg N-Equiv.	1.28E+00	8.82E-03	1.76E+00	2.28E-03
Fossil Depletion Potential	MJ surplus	5.95E+01	1.32E+00	2.62E+02	-3.69E+00

Results of the LCA – Environmental impacts one lifecycle – EcoSwift (EPD)

Impact Category: ILCD	Unit	A1-A2	A3	B1	C2- C4
Global Warming Potential (GWP 100 years)	kg CO ₂ -Equiv.	5.93E+01	1.62E+00	3.22E+02	4.57E-01
Acidification Potential (AP)	kg SO ₂ -Equiv.	4.26E-01	6.29E-03	1.25E+00	4.96E-04
Eutrophication Potential (EP)	kg PO ₄ ³⁻ -Equiv.	5.58E-01	4.02E-03	8.00E-01	9.61E-04
Ozone Layer Depletion Potential (ODP)	kg CFC-11-Equiv.	6.63E-06	9.46E-08	1.86E-05	4.26E-08
Abiotic depletion potential for mineral, fossil, and renewable	kg Sb-Equiv.	1.48E-02	1.25E-06	2.46E-04	1.11E-06
Abiotic depletion potential for fossil resources	MJ	6.70E+02	1.77E+01	3.53E+03	-2.07E+01

Results of the LCA – Environmental impacts one lifecycle – EcoSwift(CML)

ENVIRONMENTAL PRODUCT DECLARATION



EcoFast Hand Dryer
HOKWANG INDUSTRIES CO. LTD.

According to ISO 14025

Impact Category: CML v3,1	Unit	A1-A2	A3	B1	C2- C4
Global Warming Potential (GWP 100 years)	kg CO ₂ -Equiv.	5.93E+01	1.62E+00	3.22E+02	4.57E-01
Ozone Layer Depletion Potential (ODP, steady state)	kg CFC-11-Equiv.	6.63E-06	9.46E-08	1.86E-05	4.26E-08
Acidification Potential (AP)	kg SO ₂ -Equiv.	4.34E-01	6.29E-03	1.25E+00	4.40E-04
Eutrophication Potential (EP)	kg PO ₄ ³⁻ -Equiv.	5.58E-01	4.02E-03	8.00E-01	9.61E-04
Photochem. Ozone Creation Potential (POCP)	kg C ₂ H ₄ -Equiv.	2.03E-02	2.50E-04	4.97E-02	-6.26E-05
Abiotic Depletion Potential Elements (ADPE)	kg Sb-Equiv.	1.48E-02	1.25E-06	2.46E-04	1.11E-06
Abiotic Depletion Potential Fossil (ADPF)	[MJ]	6.70E+02	1.77E+01	3.53E+03	-2.07E+01

Results of the LCA –Resource use for EcoSwift 120V/240V

		Product Stage	Installation stage		Use Stage	End of Life		
Parameter	Unit	A1-3	A4	A5	B1	C2	C3	C4
PERE	[MJ]	n/a	n/a	n/a	n/a	n/a	n/a	n/a
PERM	[MJ]	n/a	n/a	n/a	n/a	n/a	n/a	n/a
PERT	[MJ]	n/a	n/a	n/a	n/a	n/a	n/a	n/a
PENRE	[MJ]	n/a	n/a	n/a	n/a	n/a	n/a	n/a
PENRM	[MJ]	8.121	n/a	n/a	2790.59	n/a	n/a	n/a
PENRT	[MJ]	8.121	n/a	n/a	2790.59	n/a	n/a	n/a
SM	[kg]	4.02755	n/a	n/a	n/a	n/a	n/a	4.02755
RSF	[MJ]	n/a	n/a	n/a	n/a	n/a	n/a	n/a
NRSF	[MJ]	n/a	n/a	n/a	n/a	n/a	n/a	n/a
FW	[m ³]	59.64	n/a	n/a	n/a	n/a	n/a	n/a

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of nonrenewable primary energy excluding nonrenewable primary energy resources used as raw materials; PENRM = Use of nonrenewable primary energy resources used as raw materials; PENRT = Total use of nonrenewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of nonrenewable secondary fuels; FW = Use of net fresh water

Results of the LCA – Output flows and Waste categories for EcoSwift 120V/240V

		Product Stage	Installation stage		Use Stage	End of Life		
Parameter	Unit	A1-3	A4	A5	B1	C2	C3	C4
HWD	[kg]	n/a	n/a	n/a	n/a	n/a	n/a	n/a
NHWD	[kg]	n/a	n/a	n/a	n/a	n/a	n/a	0.079
RWD	[kg]	n/a	n/a	n/a	n/a	n/a	n/a	n/a
CRU	[kg]	n/a	n/a	n/a	n/a	n/a	n/a	n/a
MFR	[kg]	n/a	n/a	n/a	n/a	n/a	n/a	3.5146



ENVIRONMENTAL PRODUCT DECLARATION



EcoFast Hand Dryer
HOKWANG INDUSTRIES CO. LTD.

According to ISO 14025

MER	[kg]	n/a	n/a	n/a	n/a	n/a	n/a	n/a
EE Power	[MJ]	n/a	n/a	n/a	n/a	n/a	n/a	n/a
EE Thermal energy	[MJ]	n/a	n/a	n/a	n/a	n/a	n/a	n/a

HWD = Hazardous waste disposed; NHWD = Nonhazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR= Materials for recycling; MER = Materials for energy recovery; EE = Exported energy per energy carrier

Interpretation

The interpretation of the results has been carried out considering the assumptions and limitations declared in the EPD, both methodologies.

In all impact categories the use stage has the main contribution to the overall impact, with a share of 58.7%-84.1% of total impacts from the lifecycle. The main contributor in the use stage is the electricity consumption, the second contributor is product stage, and the main contributor is the electronic component. Although EcoSwift declares in the EPD a longest distribution by truck (256 km), the transport stage has a very small (0-0.022% of total impacts from the lifecycle) effect on the total impacts.

References

- EDF PCR for Hand Dryers 2016:1.0: Product Category Rule for Environmental Product Declarations Hand Dryers
- UL ENVIRONMENT: UL Environment's Program Operator Rules
- ERFMI 2008: Final report: LCA, Environmental Information Sheet and Ecodesign Model of Resilient Flooring by order of ERFMI, PE International, 2008/ Resilient Flooring by order of ERFMI, PE International, 2008
- PE 2012 ILCD Handbook: General guide for Life Cycle Assessment - Detailed guidance: Description of Selected Impact Categories, PE International AG, 2012/ European Commission - Joint Research Centre - Institute for Environment and Sustainability: International Reference Life Cycle Data System (ILCD) Handbook - General guide for Life Cycle Assessment - Detailed guidance. First edition March 2010/ EUR 24708 EN. Luxembourg. Publications Office of the European Union; 2010/

STANDARDS AND LAWS

- DIN EN ISO 14044: Environmental management - Life cycle assessment - Requirements and guidelines(ISO 14044:2006); German and English version EN ISO 14044
- ISO 14025 2006: DIN EN ISO 14025: Environmental labels and declarations — Type III Environmental declarations — Principles and procedures
- ISO 14040 2006: Environmental management - Life cycle assessment - Principles and framework (ISO 14040); German and English version EN ISO 14040
- CEN/TR 15941: Sustainability of construction works - Environmental product declarations - Methodology for selection and use of generic data; German version CEN/TR 15941
- EN 15804: EN 15804: Sustainability of construction works — Environmental Product REGULATION (EU) No 305/2011 OF THE EUROPEAN PARLIAMENT AND OF

